# HD3F

### VACUUM ONLY PUMP

112 CFM



**Over 115 Years of Excellence** 

Masport Rotary Vane Pumps are designed and engineered to give you the reliable pumping performance you need for the task at hand. With long hours and waste to be removed, you need a pump you can rely on. With over 100 years of experience in the vacuum/pressure pump industry, you can be confident in choosing Masport pumps and systems for your vacuum pump needs.

Built to work as hard as you do.

## CUSTOMER SERVICE WHEN YOU NEED IT

Our customers are our top priority. Any questions you have about your vacuum pump set-up, we're help you along the way.



### **QUALITY & PERFORMANCE**

- Designed for Tank Sizes up to 1,000 gallons
- 112 CFM
- 1 1/2" NPT Connections
- Air Cooled
- Achieve Minimum 27"HG (Intermittent)
- 1-Year Performance Warranty

### DESIGNED FOR DURABILITY & EASY OPERATION

- Heat Stabilized Kevlar Vanes
- Heavy-Duty Bearings and Viton Oil Seals
  - For longer pump life
- Durable, High-Temperature, Translucent Oil Lines
- ▶ End Thrust Protection
  - Prevents rotor-to-end cover contact and wear
- Double Shaft Rotor
  - To accommodate rotation needs

### INTEGRATED COMPONENTS

- · Pump Identifier Tag with QR Code
  - o Quickly scan for replacement parts, manuals, and more
- Oil Reservoir
- · Drippers to Adjust the Oiling Rate



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#### Performance Data - Vacuum

PUMP	DISPLACEMENT	S.C.F.M and A.C.F.M @ VACUUM								MAXIMUM VACUUM – "Hg				
R.P.M C.F.M			5	10	15	18	20	22	24	25	26	27	CONTINUOUS INTERMITT	
1250 78	SCFM	64	50	38	29	24	18	14	11	8	6	20	27	
	ACFM	77	76	75	71	70	69	68	67	64	57	20		
1425	91	SCFM	73	58	43	33	27	21	15	12	9	6.2	20	27
	91	ACFM	88	87	86	82	81	77	75	74	69	62		
1750	112	SCFM	97	77	54	43	35	27	20	16	12	8.2	20	27
		ACFM	110	109	108	102	101	99	98	96	91	82		

### **Performance Data - Pressure**

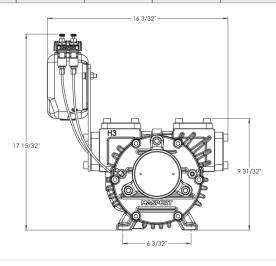
PUMP	DISPLACEMENT			MAXIMUM PRESSURE – P.S.I.G						
R.P.M	C.F.M	5	10	15	18	20	25	30	CONTINUOUS	INTERMITTENT
1250	78	71	67	64	61	59	56	54	15	15
1425	91	83	79	75	72	68	66	63	15	15
1750	112	102	97	92	88	84	81	77	15	15

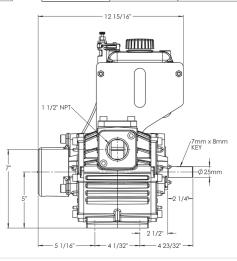
### Horsepower Required @ "Hg

PUMP	VACUUM "Hg							
R.P.M	5	10	15	20	27			
1250	2.4	2.8	3.0	3.4	3.9			
1425	2.8	3.3	3.5	3.9	4.5			
1750	4.0	4.7	5.0	5.7	6.5			

#### Horsepower Required @ P.S.I.G

PUMP		P.S.I.G	
R.P.M	5	10	15
1250	3.5	5.0	6.3
1425	4.0	5.8	7.3
1750	5.0	7.1	9.0





### **Explore more pumping supplies online at MASPORTPUMP.COM**



Pump Replacement Parts Rebuild, Gasket & Seal, and Vane Kits



Pump Fluids
Vacuum Pump Oil and
Flushing Fluid



**Vacuum Tank Components**Sight Glasses, Oil Separators,
Scrubbers, and more.



**Gearboxes, Couplers, and Bases**Superior Brand Gearboxes, Rexnord & Woods Couplers, and more.